



Dart Aerospace Ltd.
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D5420-1
Job Sheet 172912



Part No: D5420-1

Job Qty: 20 ea

Part Name: Doubler Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 2/28/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Waterjet		OK 18/03/12
100	Waterjet	20 pcs	2/27/18	2/27/18	0.00	2.27	Waterjet1		OK 18/03/12
110	QC	20 pcs	2/27/18	2/27/18	0.00	0.00	QC2 Waterjet-4		OK 18/03/12
120	QC	20 pcs	2/27/18	2/27/18	0.00	0.00	QC8-6		38
130	HandFinish	20 pcs	2/27/18	2/27/18	0.00	1.00	HandFinish1		S/A 18-3-13
140	QC	20 pcs	2/27/18	2/27/18	0.00	0.00	QC7-5		MAR 19 2018
150	SprayPaint	20 pcs	2/28/18	2/28/18	0.00	0.84	Spray Paint		MAR 21 2018
160	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC14	ST 168	MAR 20 2018
170	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		MAR 20 2018
180	QC21-SA	20 Ea	2/28/18	2/28/18	0.00	0.00	QC21		MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	2.4000 sf (.12 ea)	90-Start up Operation	

Tempo grey B# 138646

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	2	249	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 3:15 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					